

Development of AIM/End-use Models for Selecting Low Carbon Technology in Indonesia's Iron and Steel Industry

Retno Gumilang Dewi¹, Mega Zunita¹, Gissa Navira Sevie^{1,2}, Fitria Wahyu K^{1,2}

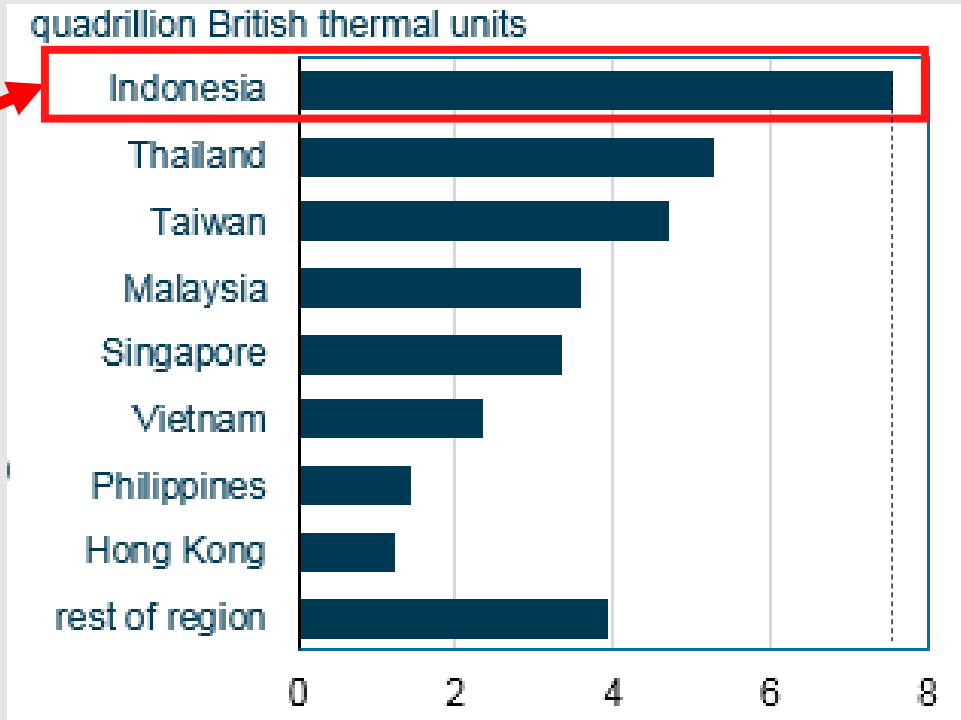
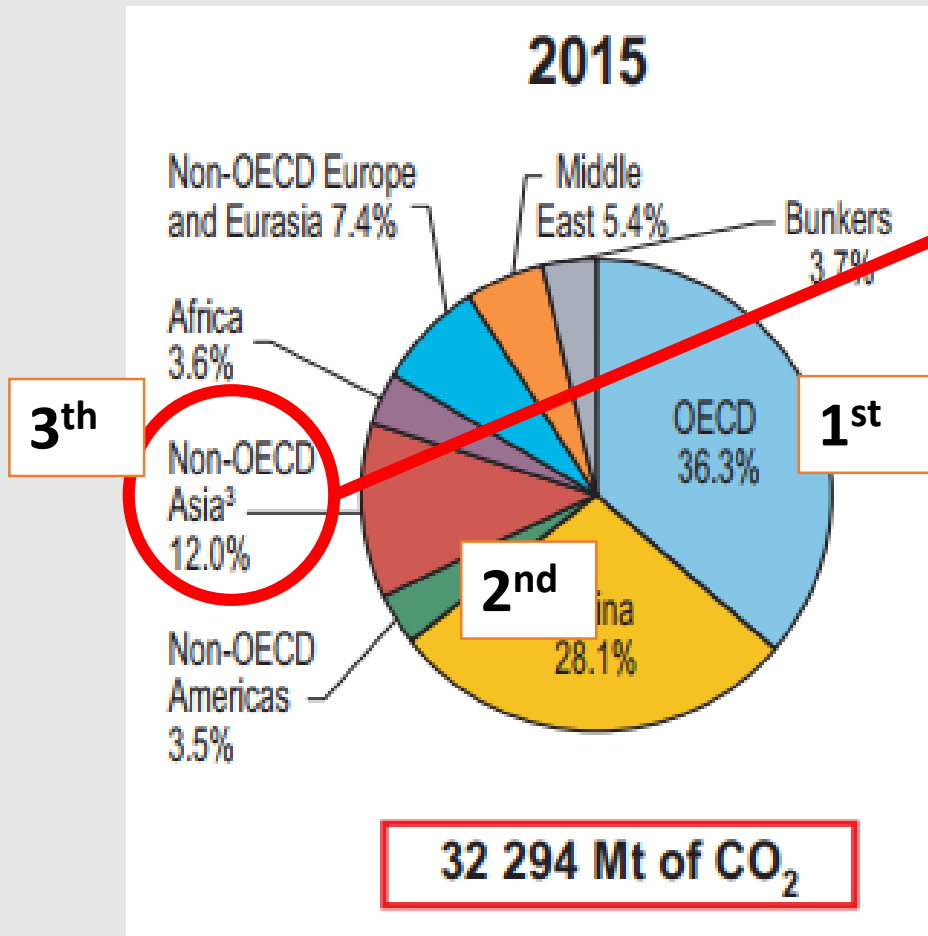
1 Center for Research on Energy Policy

2 Departement of Chemical Engineering Faculty of Industrial Technology
Institut Teknologi Bandung, Indonesia

Corresponding author : gelangdewi@gmail.com, gissanavira@gmail.com

Background

Non-OECD Asia Country Breakout (2015)



Source U.S. Energy Information Administration. International Energy Statistics and [International Energy Outlook 2017](#)

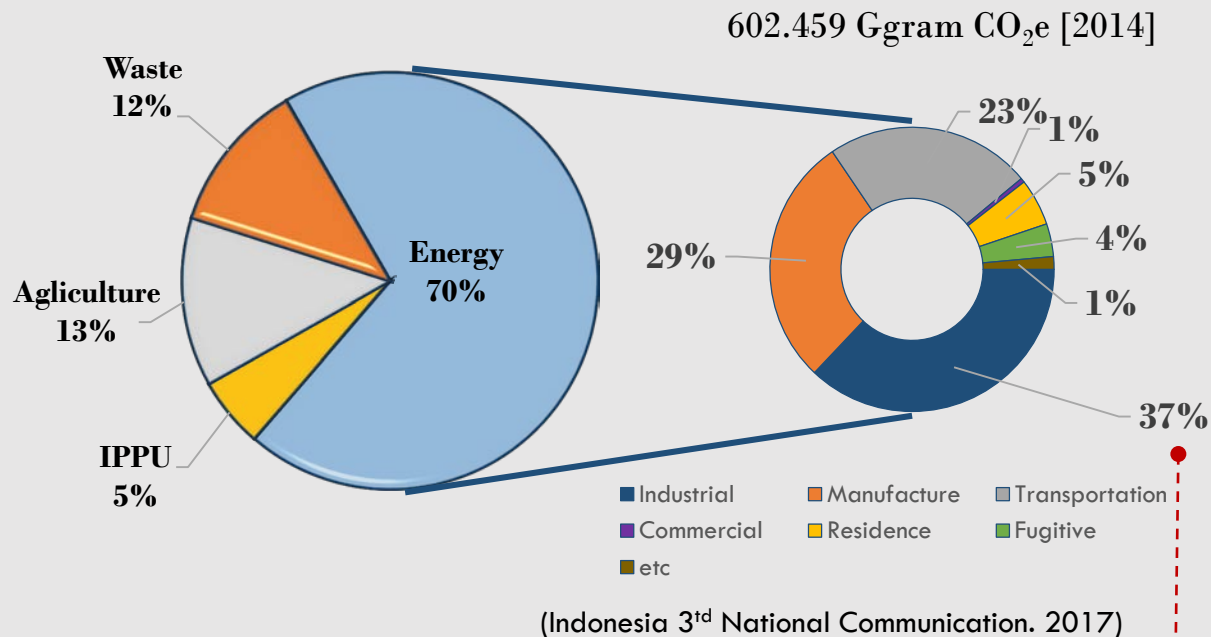
Note: OECD is the Organization for Economic Cooperation and Development.

Global CO₂ Emissions

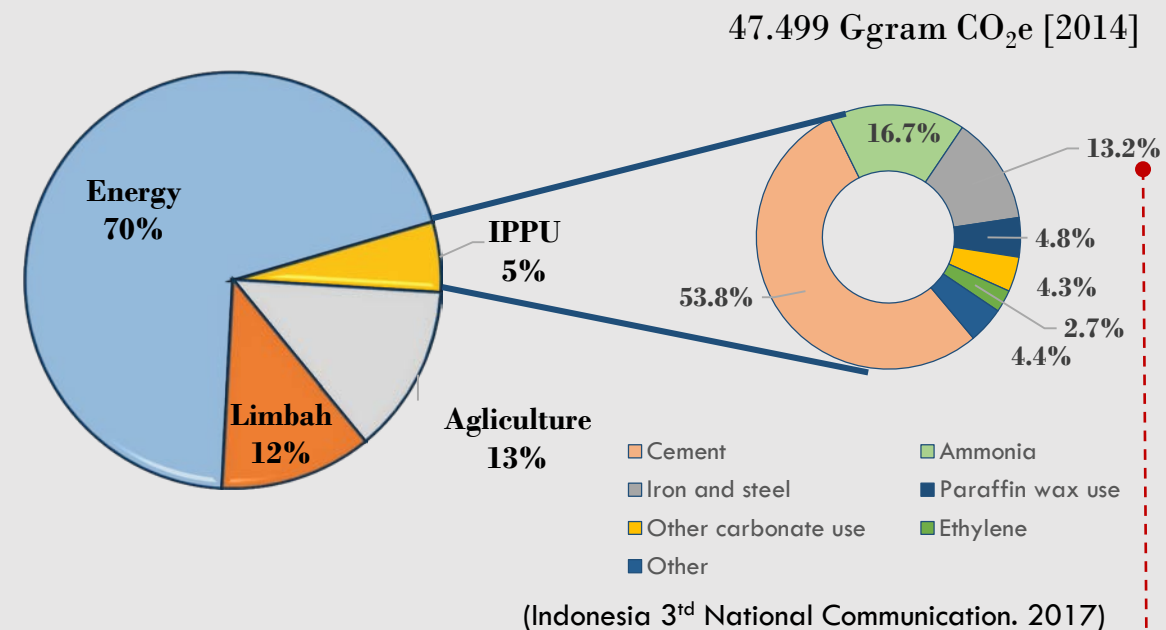
Indonesia's Greenhouse Gases Inventory*

*without LULUCF sector (LUCF and peat fires)

Energy Sector



IPPU Sector



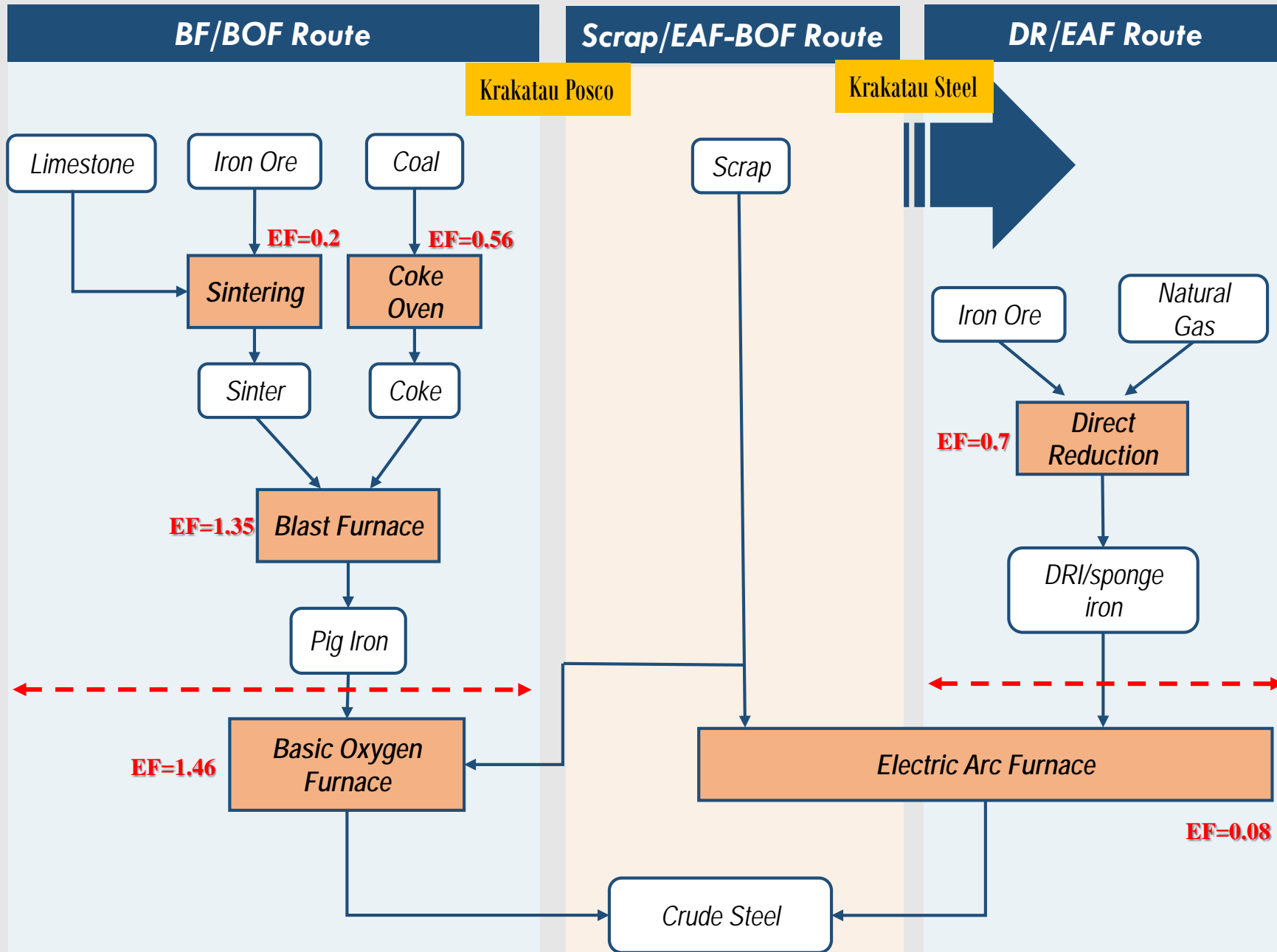
1st

The industry is a **major sector** of greenhouse gas emission accounting of total emission in the energy sector

3rd

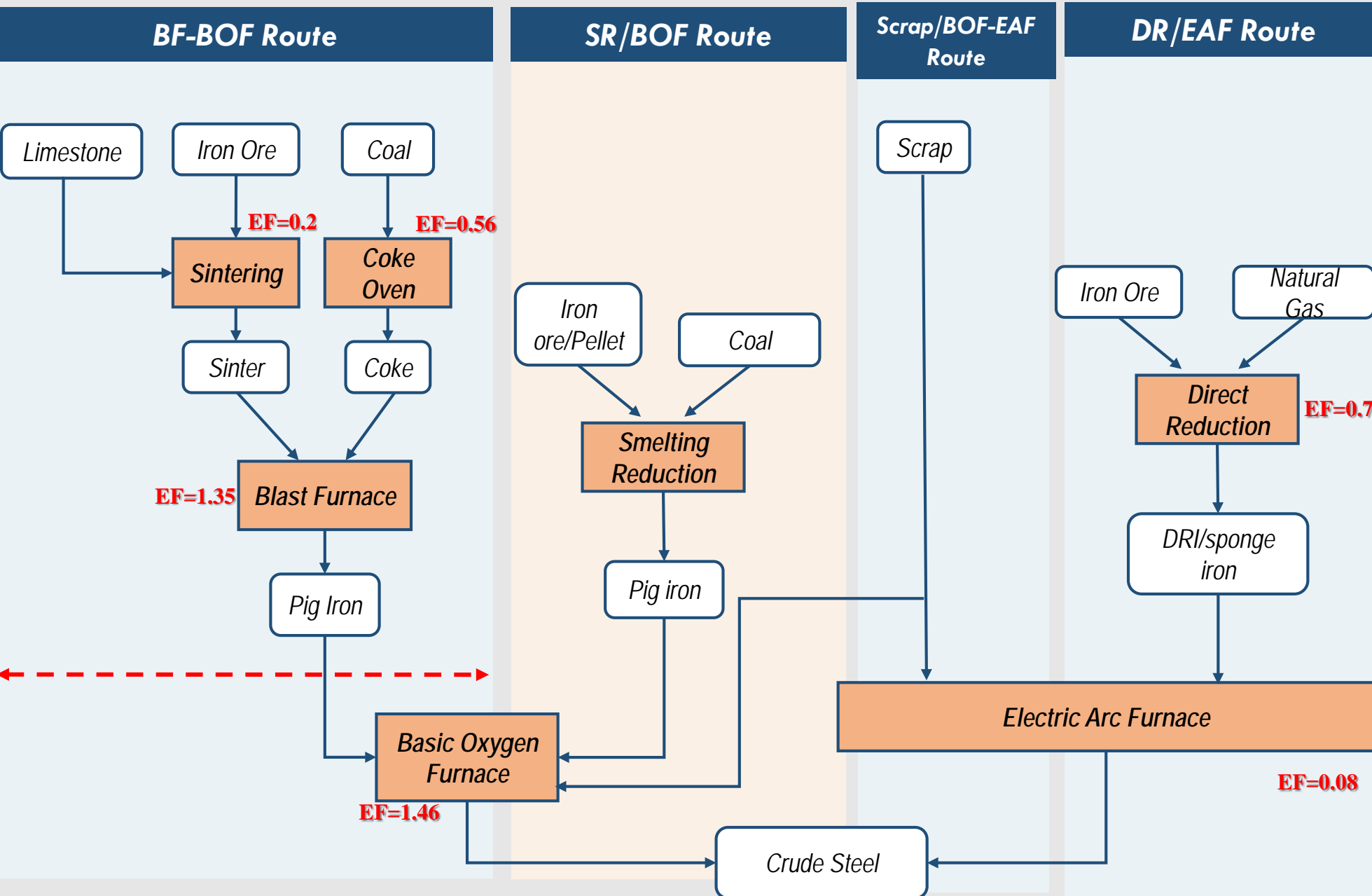
The iron steel industry is one of the **largest** greenhouse gas emitters in the IPPU sector

Mitigation Options in the Indonesian Iron and Steel industry



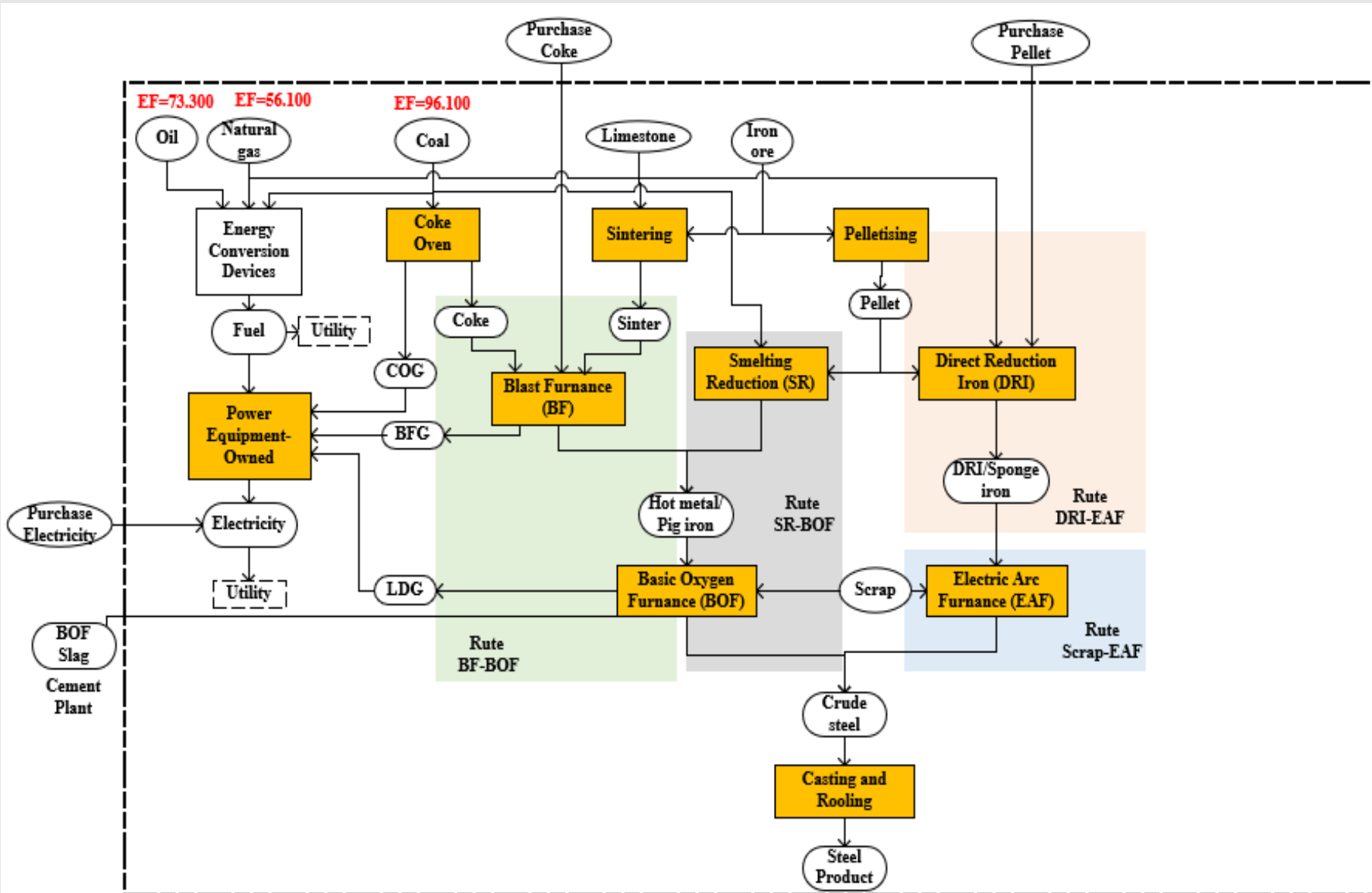
Adjusting the production structure





Promoting non-blast furnace technology (smelting reduction)



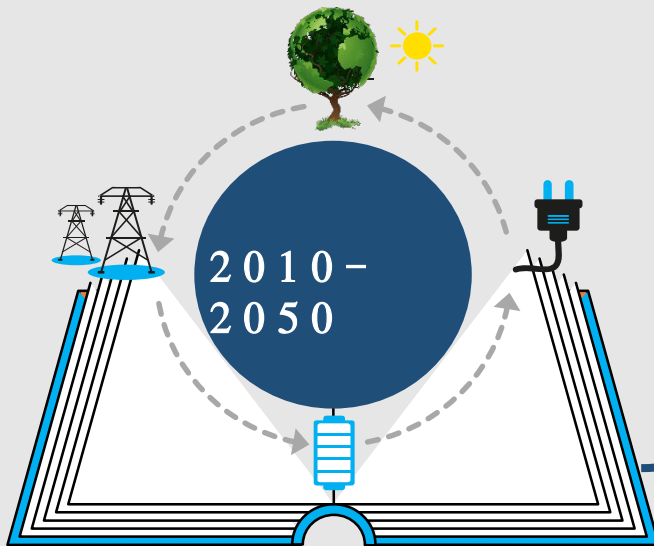


- Maximized energy efficiency. by promoting low carbon technology
- Substitution of fossil fuels to low emission fuels

Indonesia's iron and steel

industry

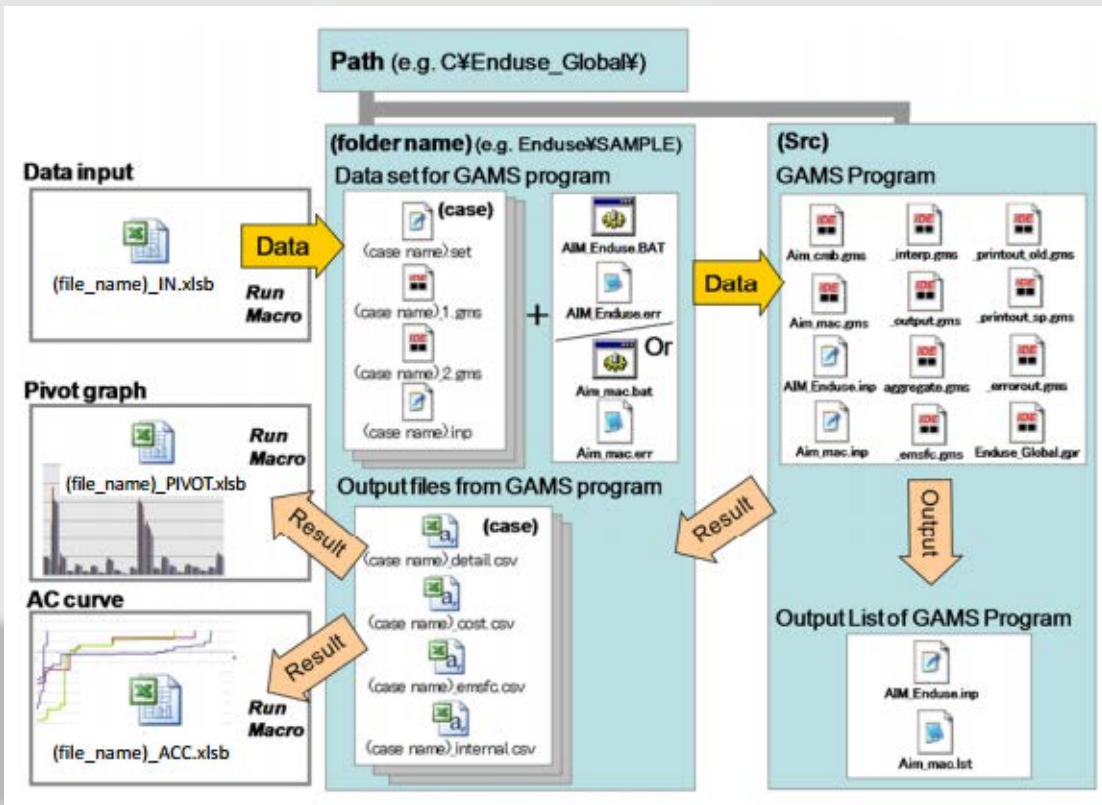
Plays an important role to achieve the target of Indonesia's commitment towards the direction of low-carbon development and future climate resilience.



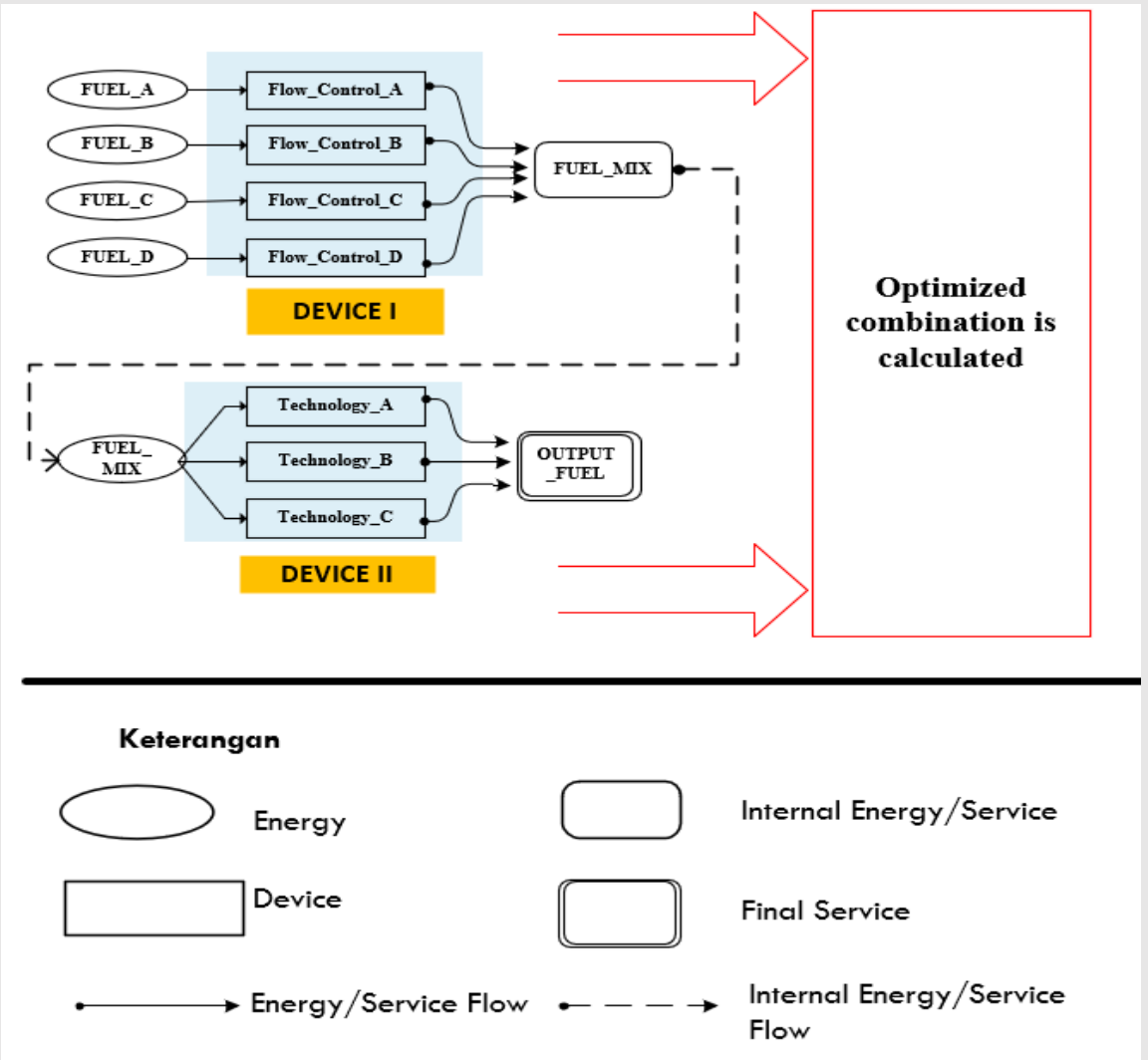
AIM/end-use energy model

(bottom up energy model to analyze the effectiveness of emissions mitigation on potential energy saving and carbon emission reduction)

Conceptual of AIM/end-use model



Systematic workflow of AIM/end-use model

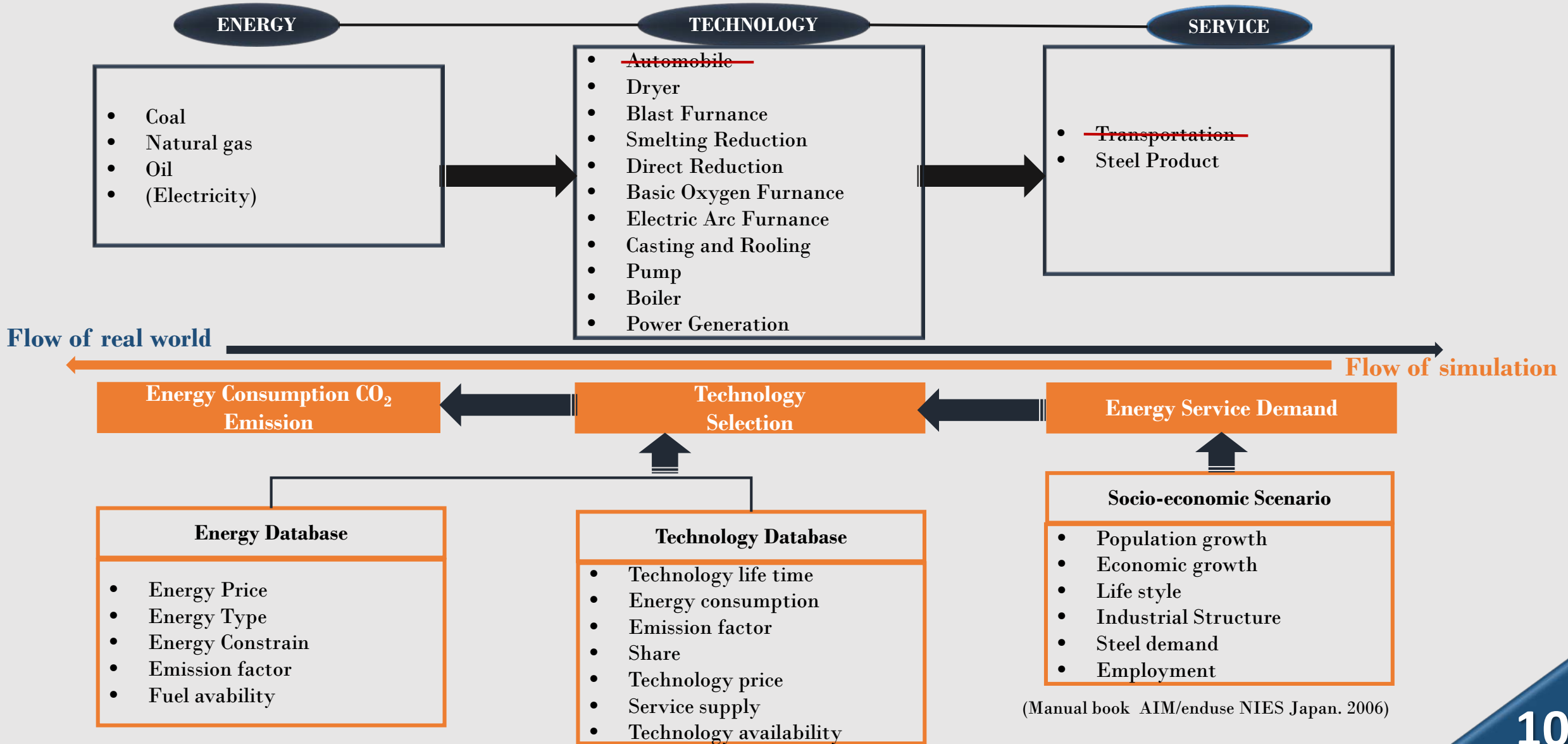


(Manual book AIM/end-use NIES Japan, 2006)

Technology Review

Process	Technology	Fuel Saving (toe)	Electricity Saving (toe)	Capital Cost (\$/t product)	OM Cost (\$/t product)	Lifetime (Year)
Steel making- Blast Oxygen Furnace	LT-PR of converter gas	0.016480	0	0.26	3.83	15
	flue gas waste heat recovery	0.002150	0	3.74	0.57	10
	Dry gas cleaning system (wet to dry)	0.003344	0	4.53	0	15
	Dry gas cleaning system (wet to dry)	0.000478	0	2.79	0	30
Steelmaking – Electric Arc Furnace	Scrap preheating	0	0.00263	13.19	-16.52	5
	improved process control	0	0.00119	27.77	0	5
	flue gas monitoring and control	0	0.00502	14.24	0	5
	UHP transformer	0	0.00167	138.85	-29.73	5
	Foamy slag practice	0	0.00215	75.91	0	5
	Eccentric bottom tapping	0	0.00764	69.42	-28.66	5
	Direct current arc furnace	0	0.00310	0.12	-18.17	5
Hot rolling and casting	Continous casting	0.009315	0	2.77	-8.32	20
	efficient ladle preheating	0.000478	0	2.03	0.00	20
	Integrated casting and rolling (strip casting)	0.006688	0	342.95	-201.79	30
	recuperative burners	0.003583	0	1.79	0.00	10
	process control in hot strip mill	0.006688	0	17.95	0.00	10
	waste heat recovery	0.000955	0	25.24	2.19	15
Cold rolling and finishing	heat recovery on annealing line	0.007165	0.00026	6.38	0.00	10
	Automated monitoring and targeting system	0.000000	0.00516	2.87	0.00	10
	reduced steam use(picking line)	0.002627	0	22.35	0.00	5
	Continous annealing	0.009076	0	46.16	0.00	5
General Technology	cogeneration /CHP	0.009076	0	70.37	0.00	20
	combined cycle power plant (CCPP)	0.012181	0	0.23	0.30	15
Iron making- Non Blast furnace	FINEX			259.90		
	Hisarna			259.90		
	MIDREX			113.00		
	Ulcored			282.50		

Structure of AIM/end-use model in the iron steel industry



Service Demand :

1. **Manufacture**
2. **Transportation**
3. **Infrastructure**

The AIM/end-use model selects combinations of energy technologies:

- *Dryer*
- *Blast Furnace (BF)*
- *Smelting Reduction (SR)*
- *Direct Reduction (DR)*
- *Basic Oxygen Furnace (BOF)*
- *Electric Arc Furnace (EAF)*
- *Casting and Rolling*
- *Pump*
- *Boiler*
- *Power Generation*

Primary energy supply/energy demands :

1. **Coal**
2. **Natural Gas**
3. **Oil**
4. **(Electricity)**

Energy demands and emissions are determined based on scenarios

Socio-economic Scenario (BAU,CM1,CM2,dan CM3)

- Population growth
- Economic growth
- Life style
- Industrial Structure
- Steel demand
- Employment

Energy Database

- Energy Price
- Energy Type
- Energy Constrain
- Emission factor
- Fuel availability

Technology Database

- Technology life time
- Energy consumption
- Emission factor
- Share
- Technology price
- Service supply
- Technology availability

- **Business as Usual (BAU)**
- **Counter Measures-1 (CM1)**
- **Counter Measures-2 (CM2)**
- **Counter Measures-3 (CM3)**

GHG Emission Baseline and Mitigation Scenario

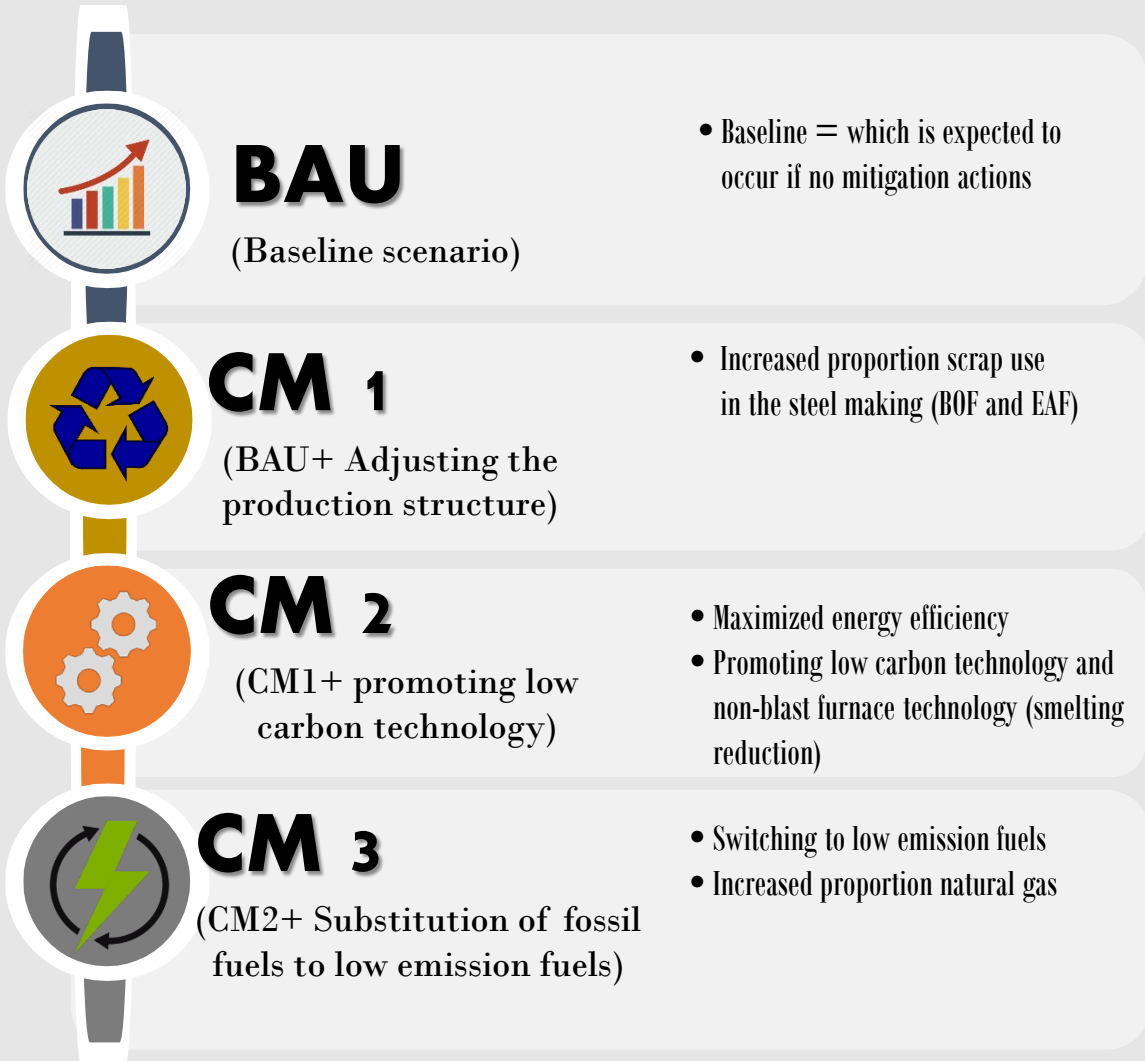
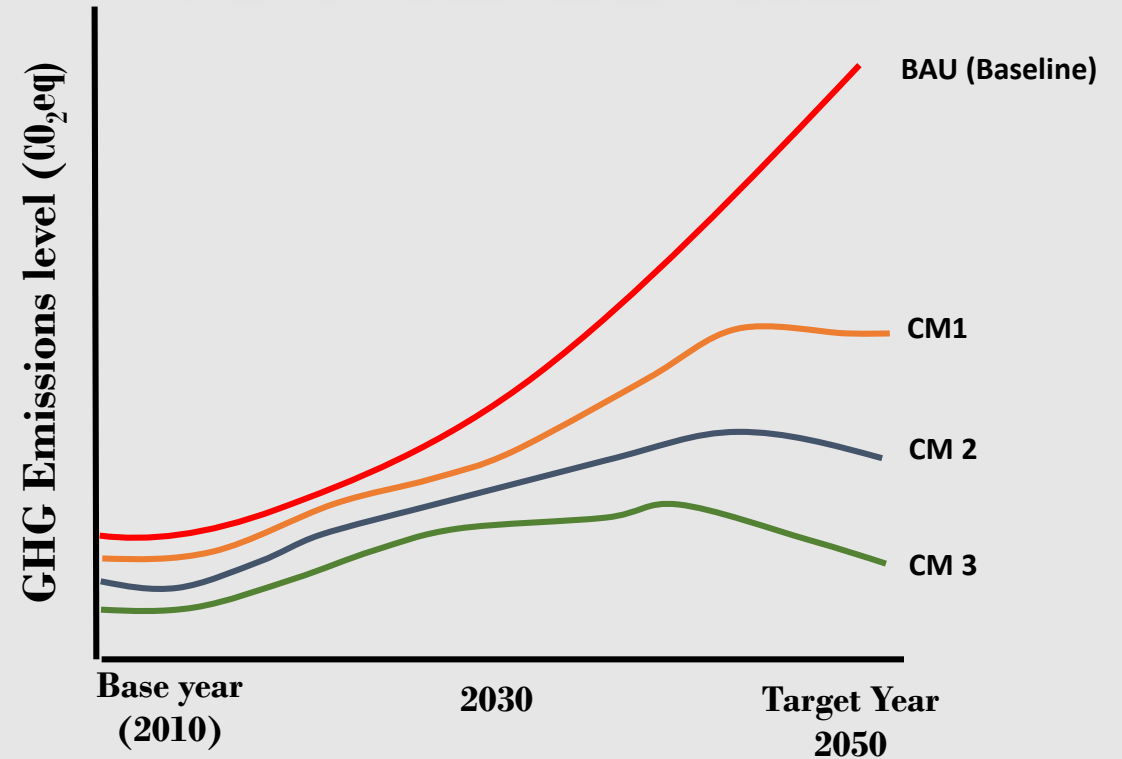
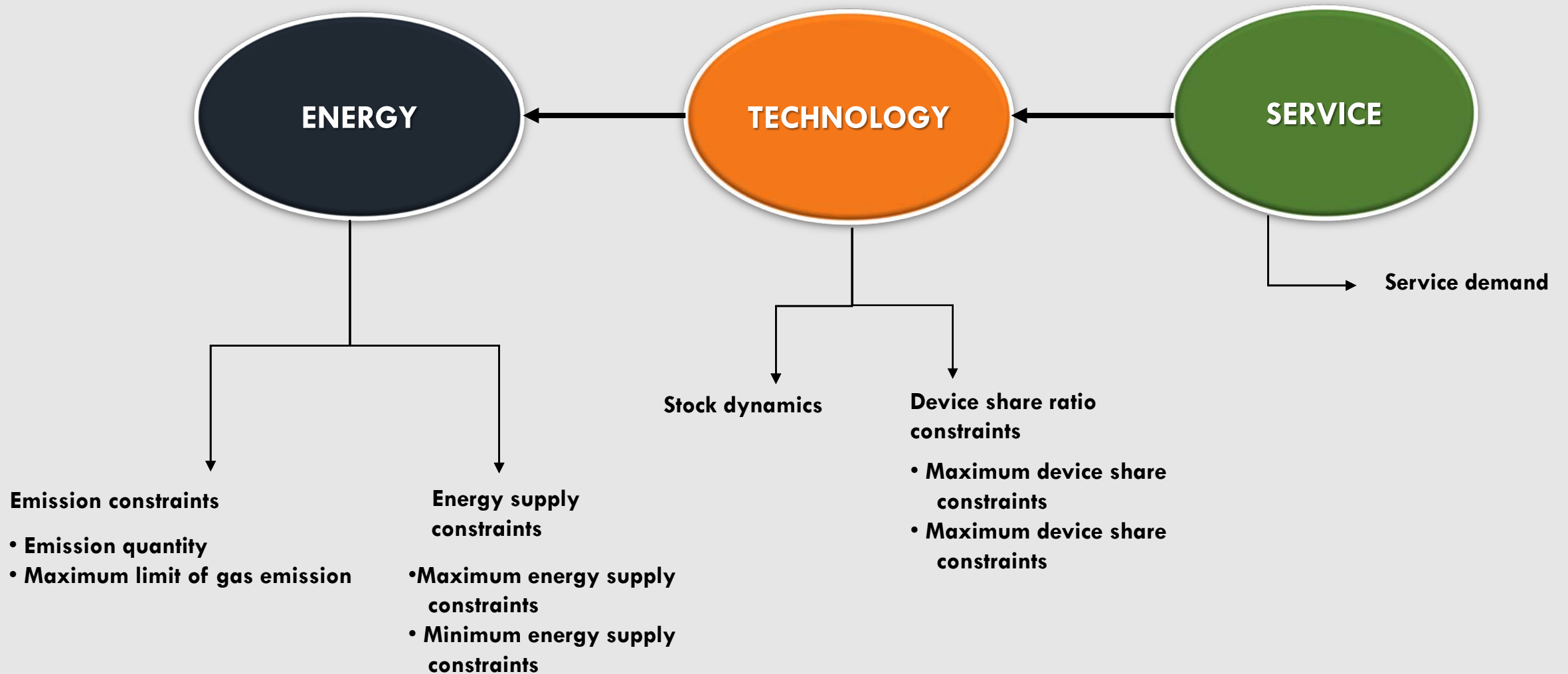


Illustration of GHG emissions level



$$\text{GHG Reduction} = \text{Baseline} - \text{Mitigation}$$

Model Constraints



Constraints

Additional constraints:

Emission quantity

$$Q(m) = \sum_l X(l) \cdot e(l, m)$$

$Q(m)$: Emission of gas m

$X(l)$: Operating quantity of device l

$e(l, m)$: Emission of gas m per unit operation device l

Additional constraints:

Maximum limit of gas emission

$$Q^m(m) \leq \hat{Q}(m)$$

$Q^m(m)$: Emission of gas m

$\hat{Q}(m)$: Maximum limit on emission of gas m

Additional constraints:

Service demand

$$D(j) \leq \sum_l A(j, l) \cdot X(l)$$

$D(j)$: Service demand quantity of service type j

$A(j, l)$: Output of service j per unit operation of device l

Additional constraints:

Maximum Energy supply constraints

$$E(k, l) \cdot X(l) \leq \hat{E}^{\max}(k)$$

$E(k, l)$: Energy use of energy kind k
per operating unit of device l

$\hat{E}^{\max}(k)$: Maximum supply quantity of energy kind k

$X(l)$: Operating quantity of device l

Additional constraints:

Minimum Energy supply constraints

$$E(k, l) \cdot X(l) \geq \hat{E}^{\min}(k)$$

$E(k, l)$: Energy use of energy kind k
per operating unit of device l

$\hat{E}^{\min}(k)$: Minimum supply quantity of energy kind k

$X(l)$: Operating quantity of device l

Additional constraints:

Maximum Device share ratio constraints

$$\theta^{\max}(j, l) \cdot \sum_{l'} A(j, l') \cdot X(l') \geq A(j, l) \cdot X(l)$$

$\theta^{\max}(j, l)$: Maximum share of device l in service j

$A(j, l)$: Service output of service j
per operating unit of device l

$X(l)$: Operating quantity of device l

Additional constraints:

Minimum Device share ratio constraints

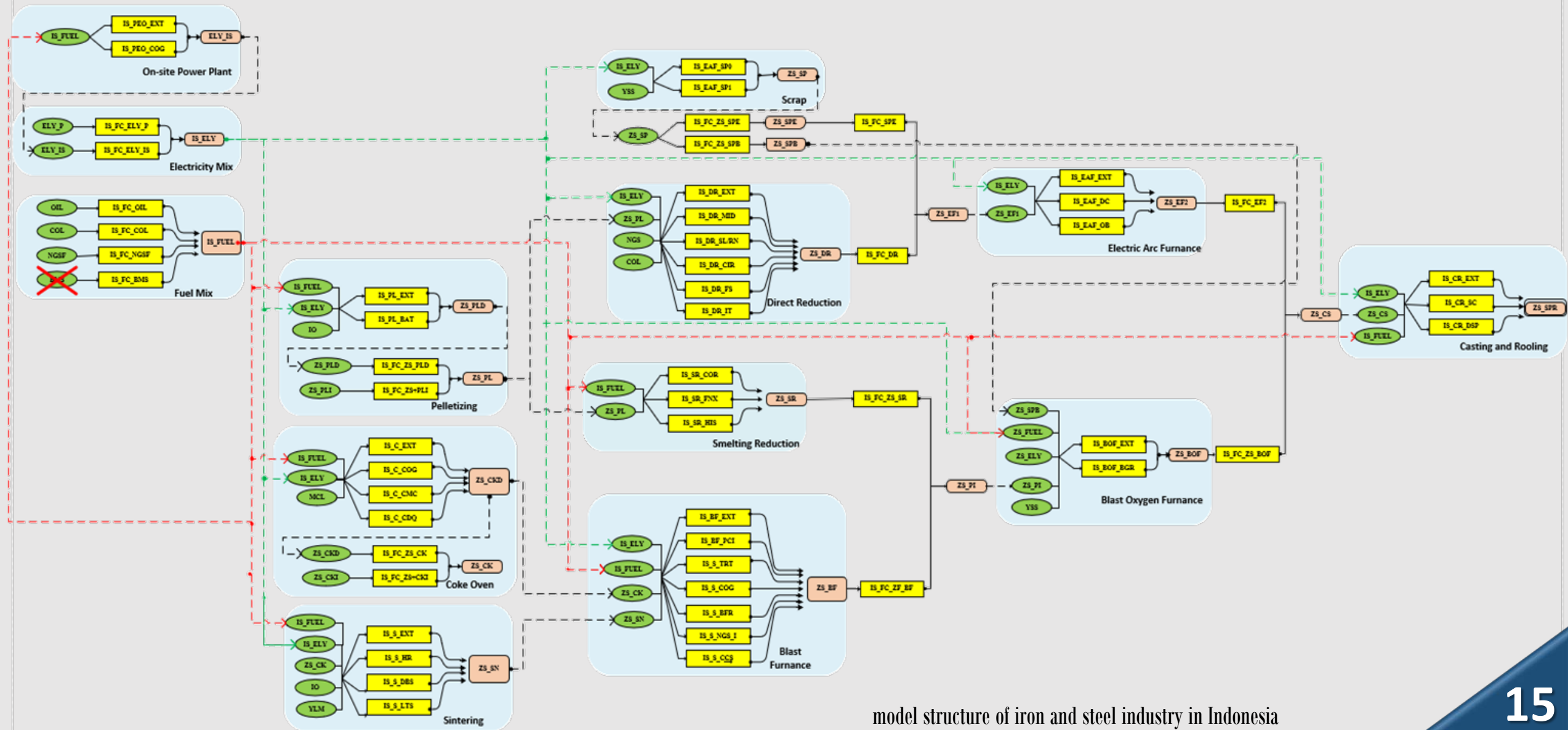
$$\theta^{\min}(l, j) \cdot \sum_{l'} A(l', j) \cdot X(l') \leq A(l, j) \cdot X(l)$$

$\theta^{\min}(l, j)$: Minimum share of device l in service j

$A(j, l)$: Service output of service j
per operating unit of device l

$X(l)$: Operating quantity of device l

Result



THANK YOU...